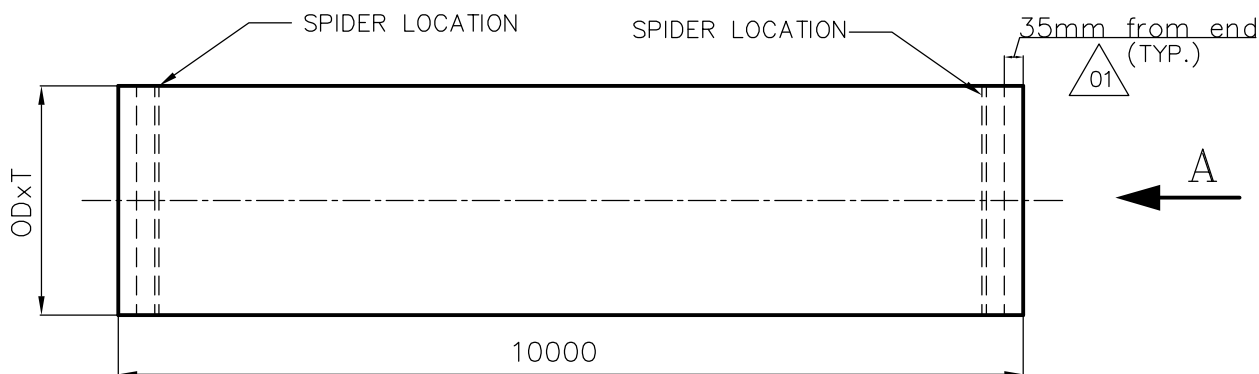


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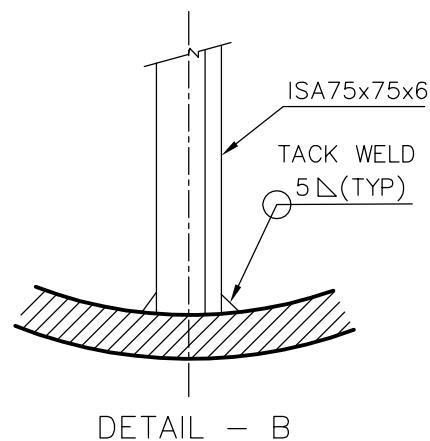
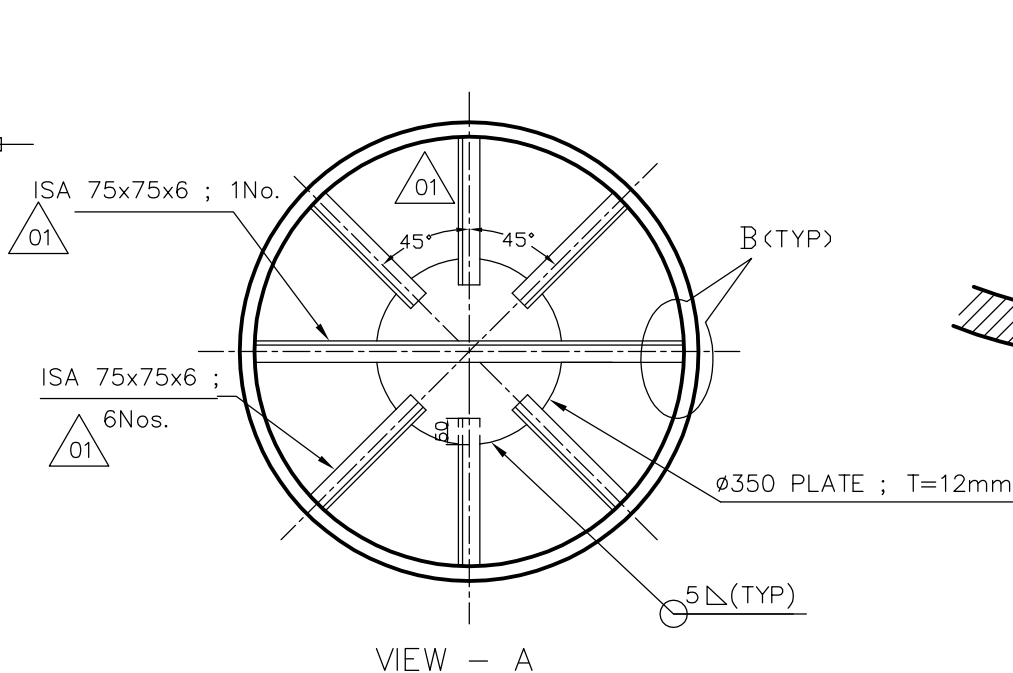
REV	DATE	ALTERED	P SURESH
01	31.03.18	APPROVED	R SESHAGIRI
SPIDER DETAIL VIEW-A MODIFIED			
REVISIONS MARKED AS 			

ALL DIMENSIONS ARE IN MILLIMETRES

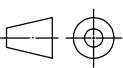


SPIRAL/LONGITUDINAL WELDED PIPE

(2 LOCATIONS IN A PIPE)



STANDARD

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN	C.KUMAR	SIGN	DATE 11.04.08	NO. OF VAR
				CHD	C.K.KARAN		11.04.08	
				APPD	C.K.KARAN		11.04.08	
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG). 	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S					
TITLE SPIDER ARRANGEMENT FOR FOR PIPE DIA >1000				CARD CODE U 01	DRAWING NO. 4-80-999-93078			REV 01